

PRODUCT	LIGHT SPIRIT - Local
SPECIFICATION REFERENCE	R5/S1

TEST	UNITS	SPECIFICATION LIMIT
Appearance		The material shall be clear, colourless and free from suspended matter.
Odour and taste		Characteristic of Light Rum. Organoleptic properties acceptable to customers.
Alcohol Content	% v/v at 20°C	90 – 95.8
Esters	g/hl as Ethyl Acetate on an Absolute Alcohol basis	15 (Min)
Total Volatiles	g/hl as Absolute alcohol	75 (Min)
Esters Aldehydes n-Propanol Iso-Butanol Iso-Amyl Alcohol	The higher alcohol is reported as Iso-Amyl Alcohol	
Water miscibility		Complete

REVIEWED BY:	L. Mudaly (SHEQ Manager)	DATE:	December 2016
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AUTHORISED BY:	A. Govender (Quality Manager)	DATE:	December 2016
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